

# CERTIFICATE

## for Material Manufacturer

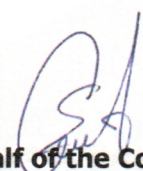
<b>Manufacturer (name &amp; address):</b>	<b>YANSHAN JIUZHOU PUMP PIPE MANUFACTURING CO., LTD.</b> Bianwu Section, 205 National Highway, Yanshan County, Cangzhou City, Hebei, China
<b>Manufacturing plant(s):</b>	Same as above
<b>Requirements and Standard(s):</b>	Pressure Equipment Directive (PED) 2014/68/EU, Annex I, Par 4.3
<b>Certificate is valid for 3 years until:</b>	17/10/2025
<b>Inspection Report No.:</b>	TPI428R-221019
<b>Range of materials:</b>	<b>Pipe and piping fittings</b> - Refer to Annex I for details

**ERGOCERT HELLAS S.A.** as a Third Party Certification Body, hereby certifies that the material manufacturer has established and applies a Quality Assurance System in accordance with the European Pressure Equipment Directive 2014/68/EU, Annex I, Paragraph 4.3, with regard to the materials as listed on the attached Annex I.

- This certificate may be quoted on the EN 10204 Type 3.1 certificate issued by the manufacturer to accompany the product listed on this certificate.
- The validity of the certificate is in conjunction with a valid manufacturer's certification in accordance with ISO 9001: 2015 related to production of materials for pressure equipment scope.
- This Certificate reflects findings during inspection in time and place only for the product and configuration described hereby.

  
**Inspector**  
Cai Ruchun



  
**On behalf of the Company**  
Spiros Liakos

# CERTIFICATE

## for Material Manufacturer

### ANNEX I

#### SPECIFICATIONS OF MATERIALS

Product	Pipe and piping fittings			
	Material Grade	Material Standard	Product Standard	Dimensions
Materials	NY45CrMnSiG NY55CrMnSiG NY55CrMnSiG BTMcr26G NY65rMnSi-G DNM-IV-G DNM-V-G TCC-G	DL/T 680	GB /T 33966 GB/T 32543	Φ 50~180
	ST37 ST44 ST52	DIN 1629	GB/T 32543	Φ 50~180
	20#	GB/T 8163	GB/T 32543	Φ 50~180



# INSPECTION REPORT



**ERGOCERT HELLAS S.A.**  
AUDITS · INSPECTIONS · CERTIFICATIONS

Report No: TPI428R-221019

Date of issue: 19 Oct 2022

<b>Client / Holder</b>	:	<b>YANSHAN JIUZHOU PUMP PIPE MANUFACTURING CO., LTD.</b> Bianwu Section, 205 National Highway, Yanshan County, Cangzhou City, Hebei, China			
<b>Place of inspection</b>	:	Cangzhou, China			
<b>Project</b>	:	Pipe and piping fittings			
<b>Scope of inspection</b>	:	<b>Material Grade</b>	<b>Material Standard</b>	<b>Product Standard</b>	<b>Dimensions</b>
		NY45CrMnSiG NY55CrMnSiG NY55CrMnSiG BTMcr26G NY65rMnSi-G DNM-IV-G DNM-V-G TCC-G	DL/T 680	GB /T 33966 GB/T 32543	Φ 50~180
		ST37 ST44 ST52	DIN 1629	GB/T 32543	Φ 50~180
		20#	GB/T 8163	GB/T 32543	Φ 50~180
<b>Requirements / Standards</b>	:	DL/T 680, DIN 1629, GB/T 8163 GB /T 33966, GB/T 32543			
<b>Date of inspection</b>	:	17/10/2022			





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## Inspection summary

:

### Review:

- Quality manual and procedure documents
- ISO 9001-2015 certificate and audit report
- Work instructions

### Check:

- internal audit report
- management review report
- technical drawings
- product standards
- manufacture records
- inspection records
- EN 10204 Type 3.1 material certificates
- calibration certificates.

YANSHAN JIUZHOU PUMP PIPE MANUFACTURING CO., LTD. appointed ERGOCERT HELLAS S.A. for the material certification of the Raw material manufacturer.

All the inspection works are based on the Annex I paragraph 4.3 of Pressure Equipment Directive 2014/68/EU & the products standards provided by the manufacturer.

It is recommended to issue the certificate of compliance with the requirements of above standards & Annex I paragraph 4.3 of Pressure Equipment Directive 2014/68/EU.

## Inspection result

:

satisfactory  partial non-conforming  rejected

no photos  attached (as below)

## Photos

:





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	 <p>Inspection site</p>
<b>Inspector's name &amp; signature</b>	:  Cai Ruchun 

